OPERATING INSTRUCTIONS

THE PUMP: This pump is a totally enclosed, submersible dewatering unit. It is powered by a 1/3 HP, 12 volt DC 30 AMP motor. Battery clips on the power cord allow easy connection to any 12 volt vehicle battery.

SWITCHING: The on-off switch is located on the power cord.

CONNECTING TO BATTERY: When connecting the clips to a battery, arcing is eliminated by keeping the on-off switch in the “off” position. Connect the red battery clamp to the positive (+) battery terminal. Connect the black battery clamp to ground: preferably on the vehicle’s engine to a solid, metallic, stationary point. The connection should be at least 18 inches (480mm) from the battery.

HOSE: Since the pump develops relatively low pressure, it is recommended that non-collapsible hose be used for maximum pumping rates.

HOISTING & LOWERING: Attach a line to the metal handle on the top of the pump for hoisting or lowering the unit. Do not use power cable for handling unit.

TO OPERATE: Lower unit into liquid to be pumped and activate switch. Pump can be run for a few minutes without liquid, however, do not run completely dry for extended periods. Damage to shaft seal may result.

RUNNING TIME: This unit draws about 30 amperes and can be operated about 1 hour on a fully charged 55 AMP-hour battery and still permit starting of vehicle under normal conditions. Caution should be used when running time exceeds 30 or 40 minutes without engine running to recharge battery, particularly in cold weather when battery efficiency is lowered. Battery size (AMP-hour rating) and the use of other accessories such as lights and radios, etc., must be taken into consideration for practical running periods without engine running.

OVERLOAD PROTECTION is provided by means of a 40 amp automatic reset circuit breaker, located under top cover.

BATTERY

Positive terminal
(Red)

Ground
(Black)

Power line to
pump

Ground line
from pump

VEHICLE ENGINE

PortaPump

IMPORTANT
Read these safety warnings and instructions in this manual completely, before installation and start-up of the pump. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.

CAUTION
Before pump operation, inspect all gasketed fasteners for looseness caused by gasket creep. Re-torque loose fasteners to prevent leakage. Follow recommended torques stated in this manual.

WARNING
Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump. The discharge line may be pressurized and must be bled of its pressure.

WARNING
In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. The air exhaust must be piped to an appropriate area for safe disposition.

WARNING
Take action to prevent static sparking. Fire or explosion can result, especially when handling flammable liquids. The pump, piping, valves, containers or other miscellaneous equipment must be grounded.
TROUBLE SHOOTING

NOTE: Most common cause of failure to run is due to hardened mud and sand at impeller. Remove strainer to check.

MOTOR WILL NOT RUN:
1. Poor connection at battery.
2. Impeller locked with foreign material.
3. Insufficient impeller clearance.
4. Damaged power cable or loose connection internally in motor assembly.
5. Bad switch or circuit breaker. Connect power leads direct to motor leads to check.
6. Worn motor brushes or out of position to make contact with armature.

PERFORMANCE LOW:
1. Strainer screen partially plugged.
2. Impeller rubbing. Check freeness of rotation with screwdriver inserted through hole in base plate into slotted end of shaft.
3. Battery not fully charged.
4. Discharge restriction such as kinked hose or excessive discharge head.

Motor runs backwards:
1. Check wiring for correct polarity.

SERVICE AND REPAIR INSTRUCTION

DISASSEMBLY: Impeller and shaft seal can be inspected and serviced from lower end of pump by removal of 4 capscrews securing base plate, strainer screen, and suction cover. Screwdriver slot is provided in end of motor shaft to turn shaft while holding impeller for removal. This permits removal of impeller without disassembly of upper motor housing to hold motor shaft. Alternately, there is a shaft extension with two flats on the rear of the motor for use when the impeller is difficult to remove. The upper motor cover must be removed to expose this shaft extension.

To service motor remove 4 hex nuts and bump top cover free from housing tube. Raise sufficiently to disconnect power cable connections. Slide housing tube up from pump casing and motor will be exposed for service or removal.

When servicing the PortaPump and replacing the impeller (part number 444.001.010.) or suction cover (part number 258.001.157.) follow these instructions:
The impeller has been revised to typically require 1 shim (previously 7). The suction cover has been revised to require 1 gasket (previously 5).

IMPORTANT: Make certain that wire leads are installed per diagram below. Install top cover as indicated by arrow and instruction on top of cover. Make sure wires do not contact motor shaft when installing motor cover.

WARRANTY
This unit is guaranteed for a period of 5 years against defective material and workmanship.

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### PortaPump® Model SPA 1½-E
Model SPA40-E
Design Level 3

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>TOTAL RQD.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>710-004-330</td>
<td>Screw, Self-Tapping</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>258-017-157</td>
<td>Cover, Motor</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>545-005-330</td>
<td>Hex Nut</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>405-009-000</td>
<td>Handle</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>543-001-162</td>
<td>Nut, Gland</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
<td>770-007-162</td>
<td>Spacer, Gland</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>675-016-360</td>
<td>Ring, Sealing</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>545-004-330</td>
<td>Hex Nut</td>
<td>4</td>
</tr>
<tr>
<td>9</td>
<td>900-004-330</td>
<td>Lock Washer</td>
<td>4</td>
</tr>
<tr>
<td>10</td>
<td>807-011-330</td>
<td>Stud</td>
<td>4</td>
</tr>
<tr>
<td>11</td>
<td>270-001-000</td>
<td>Circuit Breaker</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>170-028-330</td>
<td>Capscrew, Hex Head</td>
<td>4</td>
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<tr>
<td>13</td>
<td>900-001-330</td>
<td>Lock Washer</td>
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<tr>
<td>14</td>
<td>360-001-440</td>
<td>Gasket, Casing</td>
<td>1</td>
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<tr>
<td>15</td>
<td>170-003-115</td>
<td>Capscrew, Hex Head</td>
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<td>16</td>
<td>444-001-010</td>
<td>Impeller</td>
<td>1</td>
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<tr>
<td>17</td>
<td>740-001-115</td>
<td>Shim</td>
<td>As. Req.*</td>
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<td>18</td>
<td>258-001-157</td>
<td>Cover, Suction</td>
<td>1</td>
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<tr>
<td>19</td>
<td>612-001-156</td>
<td>Plate, Strainer</td>
<td>1</td>
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<td>20</td>
<td>700-001-330</td>
<td>Screen, Strainer</td>
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<td>21</td>
<td>181-001-155</td>
<td>Casing, Volute, 1½ NPT</td>
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<td>22</td>
<td>560-022-360</td>
<td>O-Ring</td>
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<td>720-005-000</td>
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<td>860-011-150</td>
<td>Tube, Casing</td>
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<td>25</td>
<td>525-005-000</td>
<td>Motor</td>
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<td>26</td>
<td>200-003-000</td>
<td>Clamp, Cable</td>
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<td>27</td>
<td>706-007-330</td>
<td>Screw, Machine</td>
<td>1</td>
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<tr>
<td>28</td>
<td>150-036-000</td>
<td>Power Cable Assembly Complete</td>
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<td>29</td>
<td>900-002-330</td>
<td>Washer, Lock</td>
<td>1</td>
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<tr>
<td>30</td>
<td>510-003-330</td>
<td>Lug, Compression</td>
<td>1</td>
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<tr>
<td>31</td>
<td>240-001-000</td>
<td>Nut, Insulated Wire</td>
<td>1</td>
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</table>

**For Models SPA153F, 12DC3 and SPA15BSP3F, 12DC3: (Not Shown)**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>TOTAL RQD.</th>
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<tbody>
<tr>
<td>10</td>
<td>807-011-330</td>
<td>Stud</td>
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<tr>
<td>10</td>
<td>807-012-330</td>
<td>Stud (replaces 2 807-011-330)</td>
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<tr>
<td>10</td>
<td>325-001-330</td>
<td>Foot, Mounting</td>
<td>2</td>
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<tr>
<td>10</td>
<td>547-001-330</td>
<td>Stop Nut 5/16-18Vac</td>
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<tr>
<td>10</td>
<td>904-001-330</td>
<td>Washer</td>
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**Service Items: (Not Shown)**

<table>
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<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>TOTAL RQD.</th>
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</thead>
<tbody>
<tr>
<td>526-001-000</td>
<td>Brush</td>
<td>2 per</td>
<td></td>
</tr>
</tbody>
</table>

**526-001-000**

**Typically 1**

**Items 10 & 24 available as a kit #475-132-000**
Repair Parts shown in **bold face (darker)** type are more likely to need replacement after extended periods of normal use. They are readily available from most Warren Rupp distributors. The pump owner may prefer to maintain a limited inventory of these parts in his own stock to reduce repair downtime to a minimum.

**IMPORTANT:** When ordering repair parts always furnish pump model number, serial number and type number.

### MATERIAL CODES

The Last 3 Digits of Part Number

- **370** ... Butyl Rubber Color coded: BROWN
- **371** ... Fluorinated Nitrile
- **375** ... Fluorinated Nitrile
- **378** ... High density Polypropylene
- **405** ... Cellulose Fibre
- **408** ... Cork and Neoprene
- **425** ... Compressed Fibre
- **426** ... Blue Gard
- **440** ... Vegetable Fibre
- **465** ... Fibre
- **500** ... Delrin 500
- **501** ... Delrin 570
- **505** ... Acrylic Resin Plastic
- **520** ... Injection Molded PVDF Natural Color
- **540** ... Nylon
- **541** ... Nylon
- **542** ... Nylon
- **544** ... Nylon Injection Molded
- **550** ... Polyethylene
- **551** ... Polypropylene
- **552** ... Unfilled Polypropylene
- **553** ... Unfilled Polypropylene
- **555** ... Polytetrafluoroethylene (TFE) Natural Color
- **570** ... Rulon II
- **580** ... Ryton
- **590** ... Valox
- **591** ... Nylatron G-S
- **592** ... Nylatron NSB
- **600** ... Virgin PTFE Teflont (TFE)
- **601** ... Virgin PTFE (Bronze and moly filled)
- **602** ... Filled Virgin PTFE
- **603** ... Blue Gylon
- **604** ... Virgin PTFE
- **605** ... Virgin PTFE
- **610** ... Virgin PTFE Encapsulated Silicon
- **611** ... Virgin PTFE Encapsulated Viton

Delrin, Viton and Hytrel are registered tradenames of E.I. DuPont.

Gylon is a registered tradename of Garlock, Inc.

Nylatron is a registered tradename of Polymer Corp.

Rulon II is a registered tradename of Dixon Industries Corporation.

Hastelloy-C is a registered tradename of Cabot Corp.

Ryton is a registered tradename of Phillips Chemical Company.

Valox is a registered tradename of General Electric Company.

Rupplon, SandPIPER, PortaPump, Tranquilizer, Sludgemaster and Warren Rupp are tradenames of Warren Rupp, Inc.
INSTRUCTIONS FOR HANDLE CONVERSION

Remove Eye Bolt And Nut And Install 405-009-000 Metal Handle. Lock In Place With 545-005-330 Hex Nut (Included In Kit).

Remove Plastic Handle And Install New Hardware Directly To Bracket Assembly.