

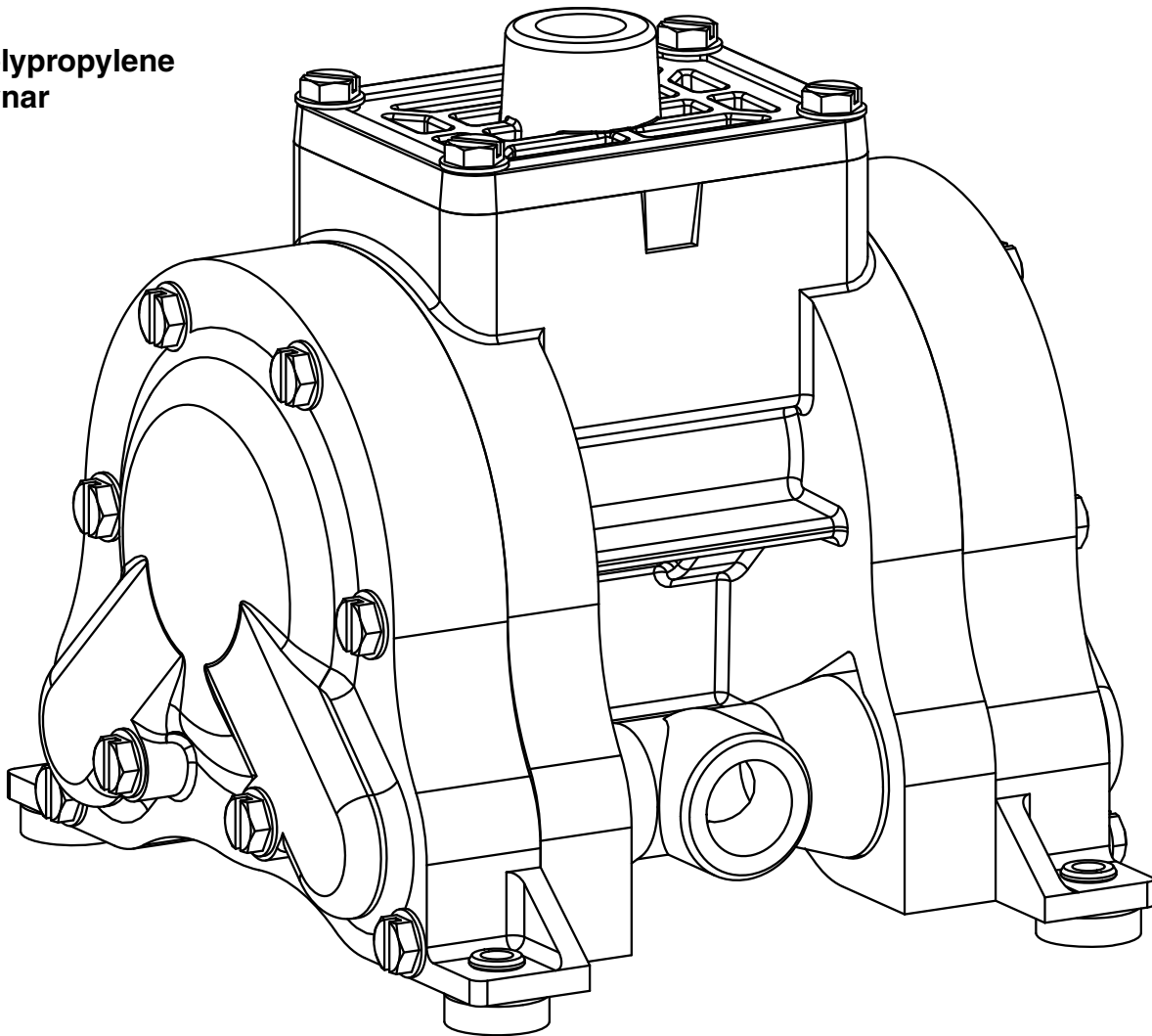
# WR10 3/8"

## Bolted Plastic Pumps

### Operating Instructions

**WARREN  
RUPP®**

- Polypropylene
- Kynar



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**IDEX**  
FLUID & METERING



**Operating and Service Manual**  
**Model 3/8" Bolted Plastic Pumps**

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# WARNINGS, CAUTIONS & NOTICES

Please read all cautions, warnings and notes completely before installation and start-up. It is the responsibility of the purchaser to retain this

manual for reference. Failure to comply with the recommendations stated in this manual may damage the pump and void the factory warranty.

## WARNINGS



**To prevent static sparking the pump, piping, valves, and containers must be grounded.** Fire or explosion can occur when handling flammable fluids and whenever discharge of static electricity is a hazard.



**Pump exhaust may contain contaminants that can cause serious injury. Take precautions to pipe exhaust away from work area if pumping chemicals, hazardous or flammable materials.**

## CAUTIONS



**You must check the tightness of all hardware prior to installation.**



**Do not exceed the maximum inlet air pressure as stated on the pump model tag.**



**Maximum temperature limits are based on mechanical stress only. Certain chemicals will significantly reduce maximum safe operating temperatures.** For chemical compatibility and temperature limits please refer to the Chemical Resistance Guide.



**Disconnect the compressed air line to the pump and allow all air pressure to bleed from pump prior to performing any maintenance on the pump. Disconnect all intake, discharge and air lines. Drain the pump and dispose of fluid into a suitable container.**



**Check temperature limits for all wetted components when choosing pump materials.** Temperature limits may vary depending on the material.



**All operators of the equipment should be properly trained to ensure safe working practices.**



**The process fluid and cleaning fluids must be chemically compatible with all wetted pump components.** Please refer to the Chemical Resistance Guide for additional information.



**Never allow the piping system to be supported by the pump manifolds or valve housing.** These components are not designed to support structural weight and pump failure may result..



**Thoroughly flush pump before installing into process lines.** FDA and sanitary approved pumps should be cleaned or sanitized before use.



Noise levels can exceed 85 dBA.  
**Always wear ear and eye protection when operating or repairing pumps.**

## NOTICES



**Blow out air line for at least 15 seconds before attaching to pump** to make sure that all debris is removed. Use an in-line air filter.



**Compressed air should not be applied to the exhaust port.** If this happens the pump will not function.



Clamp style pumps fitted with PTFE or XLTFE come standard from the factory with expanded PTFE liquid chamber gaskets. **PTFE gaskets cannot be reused.**



**Before disassembly of clamp band pumps, mark a line from each liquid chamber to its corresponding air chamber.** This will ensure proper alignment when reassembling.



**Tighten both outer pistons at the same time to ensure a tight fit when installing PTFE diaphragms.** See torque settings for additional details.



**The pump does not require continuous lubrication.**

# WR10 SPECIFICATIONS & PERFORMANCE

## Specifications

**Flow Rate** adjustable to . . . 0-6.8 gpm (261 lpm)

**Port Size**

Inlet and Discharge . . . . . 3/8" Female NPT (BSP)

**Air Inlet** . . . . . 0.25" Female NPT

**Air Exhaust** . . . . . 0.25" Female NPT

**Suction Lift** . . . . . 15' (4.57 m) Dry

PTFE . . . . . 11' (3.40 m) Dry

**Max. Particle Size** (Diameter) . . 0.10"(2.25 mm)

dB(A) Reading . . . . . 78 dB(A)

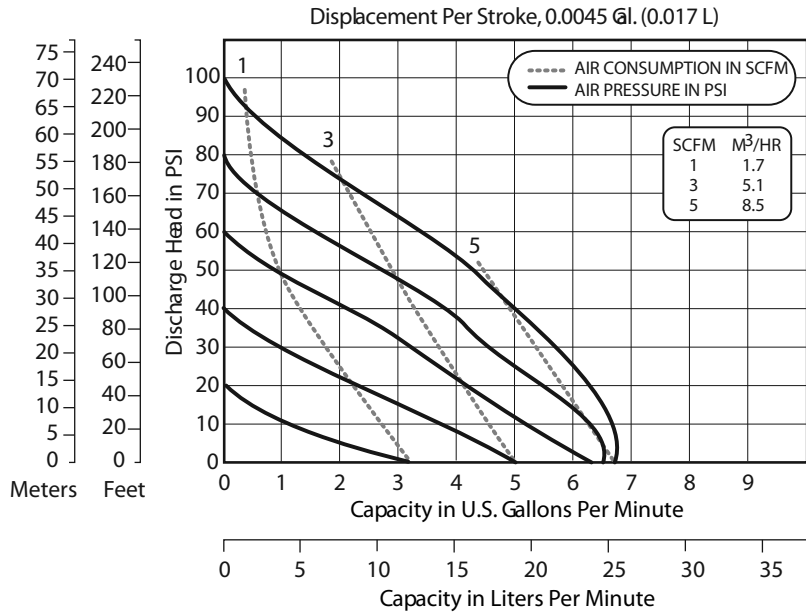
**Shipping Weights**

Polypropylene . . . . . 3 lbs (1.40 kg)

Kynar . . . . . 4.5 lbs. (2.04 kg)

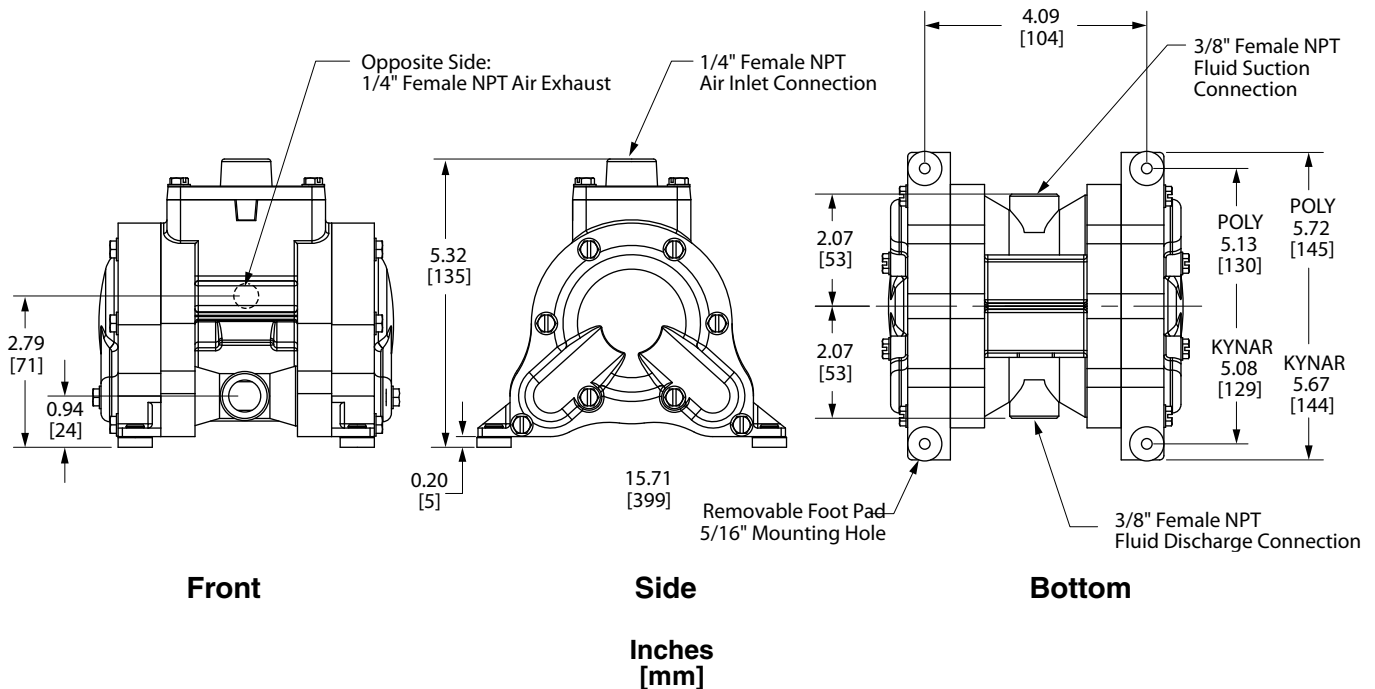


## Performance



**CAUTION:** Do not exceed 100 psig (6.8 bars) air supply or liquid pressure.

## Dimensions



Consult factory for certified drawings.

# INSTALLATION, OPERATION & MAINTENANCE

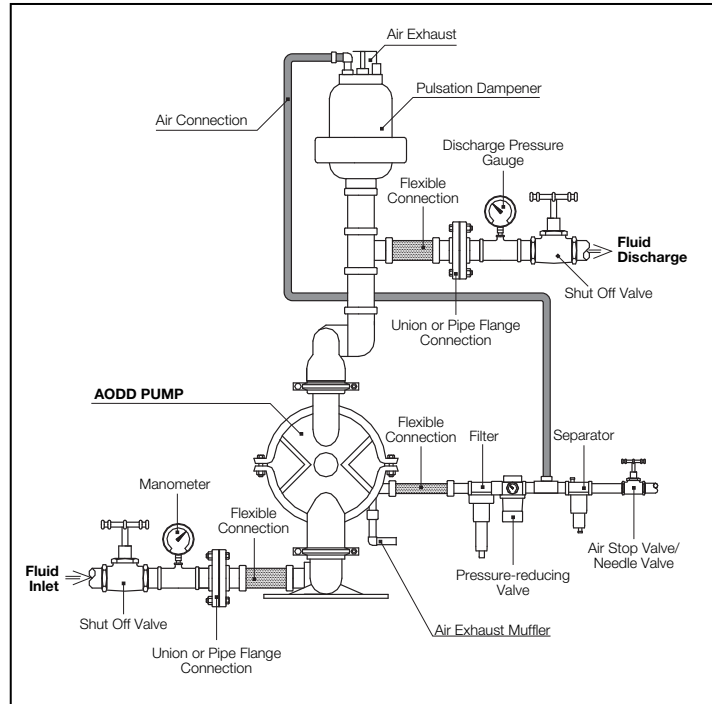
## Installation

The pump should be mounted in a vertical position. In permanent installations, the pump should be attached to plant piping using a flexible coupling on both the intake and discharge connections to reduce vibration to the pump and piping. To further reduce vibration, a surge suppressor next to the pump may be used.

Suction pipe size should be at least the same diameter as the inlet connection size, even larger if highly viscous fluid is to be pumped. If suction hose is used, it must be of a non-collapsible reinforced type.

Discharge piping should be of at least the same diameter as the discharge connection. It is critical, especially on the suction side of the pump, that all fittings and connections are air tight or pumping efficiency will be reduced and priming will be difficult.

Make certain the air supply line and connections and compressor are capable of supplying the required pressure and volume of air to operate the pump at the desired flow rate. The quality of the compressed air source should be considered. Air that is contaminated with moisture and dirt may result in erratic pump performance and increased maintenance cost as well as frequent process "down time" when the pump fails to operate properly.



## Pump Operation

The pump is powered by compressed air. Compressed air is directed to the pump air chamber by the main air valve. The compressed air is separated from the fluid by a membrane called a diaphragm. The diaphragm in turn applies pressure on the fluid and forces it out of the pump discharge. While this is occurring, the opposite air chamber is depressurized and exhausted to atmosphere and fluid is drawn into the pump suction. The cycle again repeats, thus creating a constant reciprocating action which maintains flow through the pump. The flow is always in through the bottom

suction connection and out through the top discharge connection. Since the air pressure acts directly on the diaphragms, the pressure applied to the fluid roughly approximates the air supply pressure supplied to the main air valve.

### Recommended Piping Connections

Pump Size	Minimum Air Line Size	Minimum Suction Line Size
1/4"	1/4"	1/4"
3/8"	1/4"	3/8"
1/2"	1/2"	1/2"
1"	1/2"	1"
1-1/2"	1/2"	1-1/2"
2"	1/2"	2"
3"	3/4"	3"

# TROUBLESHOOTING

Symptom	Potential Cause(s)	Recommendation(s)
<b>Pump cycles once</b>	<ol style="list-style-type: none"> <li>1 Incorrect pilot o-ring placement</li> <li>2 Inner diaphragm plate installed backwards</li> <li>3 Deadhead (system pressure meets or exceeds air supply pressure)</li> <li>4 Air valve or center block gaskets installed incorrectly</li> </ol>	<ol style="list-style-type: none"> <li>1 Reinstall pilot o-rings in correct positions</li> <li>2 Reinstall inner diaphragm plate correctly</li> <li>3 Check system for pressure ratio to pump</li> <li>4 Install gaskets with holes properly aligned</li> </ol>
<b>Pump will not operate</b>	<ol style="list-style-type: none"> <li>1 Pump is over lubricated</li> <li>2 Lack of air (line size, PSI, CFM)</li> <li>3 Worn o-rings</li> <li>4 Wrong type of lubrication (attack on o-rings)</li> <li>5 Debris in air valve</li> <li>6 Clogged manifolds</li> <li>7 Incorrect o-ring placement</li> <li>8 Deadhead (system pressure meets or exceeds air supply pressure)</li> </ol>	<ol style="list-style-type: none"> <li>1 Set lubricator on lowest possible setting or remove <ul style="list-style-type: none"> <li>• Elima-Matic is designed for lube free operation</li> </ul> </li> <li>2 Check the air line size and length, compressor capacity (HP vs. cfm required)</li> <li>3 Replace o-rings</li> <li>4 Check compatibility of o-rings with lubrication</li> <li>5 Clean air valve/filter</li> <li>6 Clean suction or discharge manifolds/piping</li> <li>7 Reinstall o-rings in correct position</li> <li>8 Increase air supply pressure</li> </ol>
<b>Pump cycles and will not prime or flow</b>	<ol style="list-style-type: none"> <li>1 Cavitation on suction side</li> <li>2 Valve ball(s) not seating properly or sticking</li> <li>3 Valve ball(s) missing (pushed into chamber)</li> <li>4 Valve ball(s)/seat(s) damaged or attacked by product</li> <li>5 Clogged suction line</li> </ol>	<ol style="list-style-type: none"> <li>1 Check suction condition (move pump closer to product)</li> <li>2 Clean out around valve ball cage and valve seat area <ul style="list-style-type: none"> <li>• Replace valve ball or valve seat if damaged</li> <li>• Use heavier valve ball material</li> </ul> </li> <li>3 Worn valve ball or valve seat <ul style="list-style-type: none"> <li>• Worn fingers in valve ball cage (replace part)</li> </ul> </li> <li>4 Check Chemical Resistance Guide for compatibility</li> <li>5 Clean suction manifold and/or piping</li> </ol>
<b>Pump running sluggish/stalling</b>	<ol style="list-style-type: none"> <li>1 Over lubrication</li> <li>2 Icing</li> <li>3 Clogged manifolds</li> <li>4 Deadhead (system pressure meets or exceeds air supply pressure)</li> <li>5 Cavitation on suction side</li> <li>6 Lack of air (line size, PSI, CFM)</li> </ol>	<ol style="list-style-type: none"> <li>1 Set lubricator on lowest possible setting or remove <ul style="list-style-type: none"> <li>• Elima-Matic is designed for lube free operation</li> </ul> </li> <li>2 Clean or replace exhaust muffler</li> <li>3 Clean manifolds to allow proper air flow</li> <li>4 Check system to locate deadhead (equilibrium) <ul style="list-style-type: none"> <li>• Increase air supply pressure</li> </ul> </li> <li>5 Check suction (move pump closer to product)</li> <li>6 Check the air line size, length, compressor capacity</li> </ol>
<b>Product leaking through exhaust</b>	<ol style="list-style-type: none"> <li>1 Diaphragm failure, or diaphragm plates loose</li> <li>2 Diaphragm stretched around center hole or bolt holes</li> <li>3 Excessive air supply pressure</li> </ol>	<ol style="list-style-type: none"> <li>1 Replace diaphragms, check for damage and ensure diaphragm plates are tight</li> <li>2 Check for excessive inlet pressure or air pressure <ul style="list-style-type: none"> <li>• Tighten bolts to recommended torque</li> </ul> </li> <li>3 Check Operating Manual for recommendations</li> </ol>
<b>Premature diaphragm failure</b>	<ol style="list-style-type: none"> <li>1 Cavitation</li> <li>2 Excessive flooded suction pressure</li> <li>3 Misapplication (chemical/physical incompatibility)</li> <li>4 Wrong type of lubrication (attack on air side)</li> <li>5 Incorrect diaphragm plates or plates on backwards</li> <li>6 Incorrect shaft with corresponding elastomer</li> <li>7 Start up at full air pressure</li> </ol>	<ol style="list-style-type: none"> <li>1 Enlarge pipe diameter on suction side of pump</li> <li>1,2 Move pump closer to product <ul style="list-style-type: none"> <li>• Raise pump/place pump on top of tank to reduce inlet pressure</li> </ul> </li> <li>2 Add accumulation tank or pulsation dampener as close to the pump as possible</li> <li>3,4 Consult Chemical Resistance Chart for compatibility with products, cleaners, temperature limitations and lubrication</li> <li>5,6 Check Operating Manual to check for correct part and installation</li> <li>7 Start up pump slowly (manually or with Smart Start)</li> </ol>
<b>Breaking and bending shafts</b>	<ol style="list-style-type: none"> <li>1 Build up of solids in water chamber</li> <li>2 Loose diaphragm plates</li> </ol>	<ol style="list-style-type: none"> <li>1 Flush pump, start pump slow</li> <li>2 Tighten diaphragm plates when replacing diaphragms</li> </ol>

# E8 PARTS LIST

AIR VALVE ASSEMBLY			
Item	Description	Qty.	Standard: Polypropylene
	Air Valve Assembly (Includes items 1-10)	1	E800
1	Valve Body	1	10-048
2	Valve Spool	1	E500B ASY (Includes (2) P98-104A)
3	Valve Spool U-Cup	2	P98-104A
4	End Cap	2	E800D (Includes (1) E800D ASY)
5	End Cap O-Ring	2	E500E
8	Air Diverter	1	10-075
9	Valve Insert	1	E500H
10	Valve Gasket	1	E800J
11	Valve Screw	4	10-050

AIR END ASSEMBLY			
Item	Description	Qty.	Standard: Polypropylene
12	Center Section	1	E801A
18	Pilot Shaft	1	E803A
19	Pilot Shaft Spacer	5	E503C
20	Pilot Shaft O-Ring	6	E503B
21	Pilot Shaft Snap Ring	2	E503D
22	Shaft Retainer	2	E801B
25	Shaft Retainer Screw	4	E501C
33	Muffler	1	06-034

DIAPHRAGM ASSEMBLY				
Item	Description	Qty.	TPE	PTFE
34	Main Shaft O-Ring	2	E503B	E503B
35	Main Shaft	1	10-028	10-028
37	Inner Diaphragm Plate	2	C126	C126
38	Outer Diaphragm Plate	2	10-023 (Poly), 10-040 (Kynar)	10-023 (Poly), 10-040 (Kynar)
40	Diaphragm	2	10-032 (XL), 10-033 (Geolast)	10-044 (PTFE)

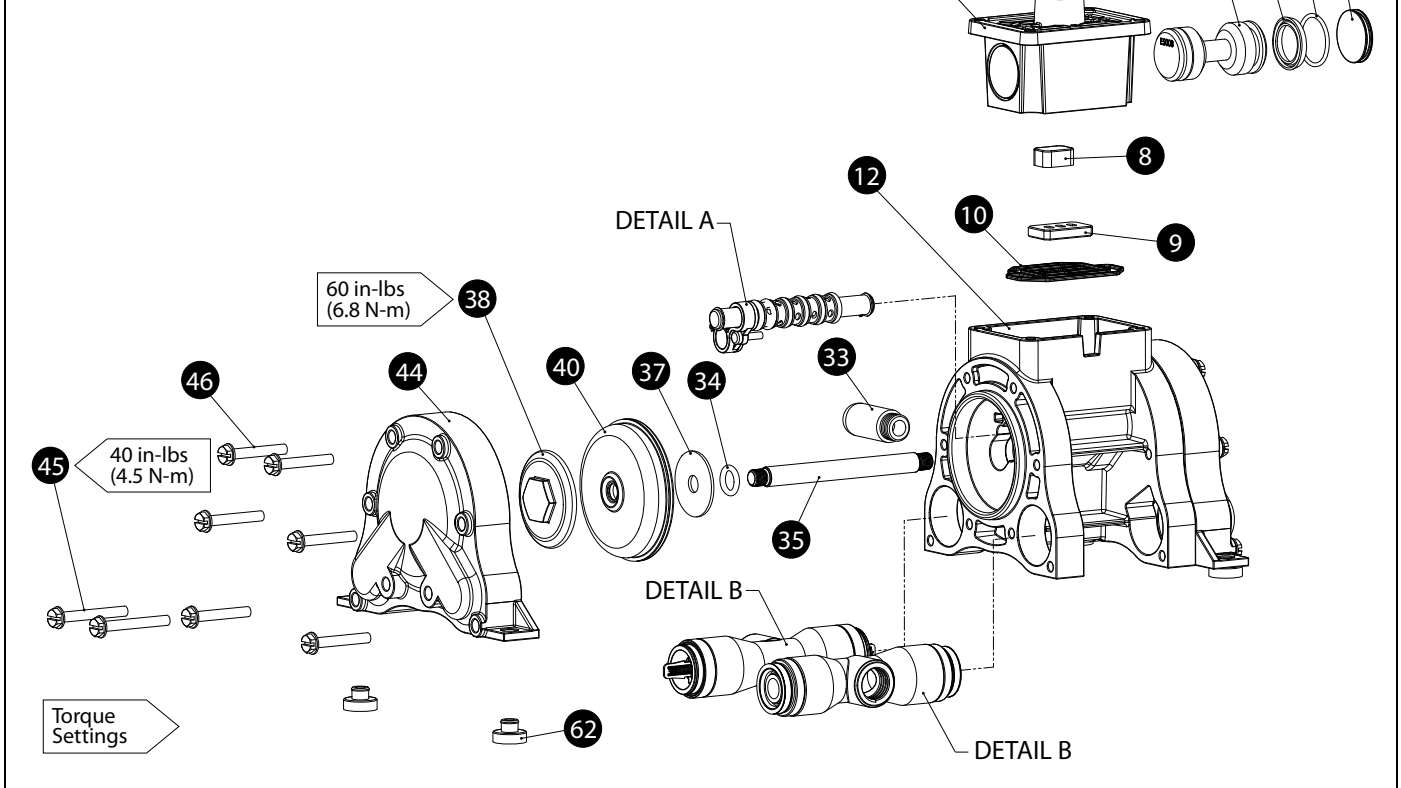
WET END ASSEMBLY				
Item	Description	Qty.	Standard: Polypropylene	Option 1: Kynar
44	Water Chamber	2	10-002	10-036
45	Water Chamber Bolt (Long)	4	10-052	10-052
46	Water Chamber Bolt (Short)	12	10-051	10-051
50	Valve Seat	4	10-022 (Poly)	10-039 (Kynar)
51	Valve Seat Seal	8	10-073 (XL), 10-045 (PTFE)	10-073 (XL), 10-045 (PTFE)
52	Valve Stem	4	10-005	10-038
53	Spring	4	10-030	10-030
60	Manifold	2	10-003	10-037
62	Foot Pad	4	10-035	10-035



# E8 EXPLODED VIEW

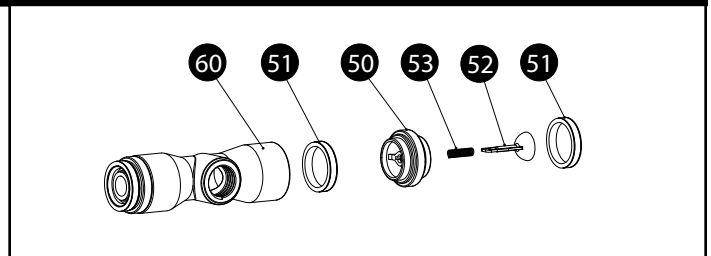
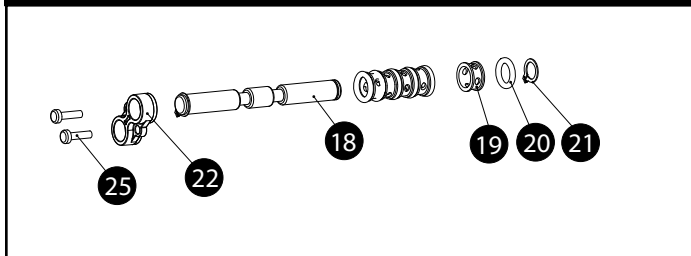
## Torque Settings

Water Chamber Bolts	40 in-lbs (4.5 N-m)
Diaphragm Plates — Rubber	60 in-lbs (6.8 N-m)
Diaphragm Plates — PTFE	60 in-lbs (6.8 N-m)
Air Valve Cap Screws	25 in-lbs (2.8 N-m)



Detail A

Detail B



# E8 Repair and Maintenance Kits

## Air End Kit- Part #: E8 AIR KIT

Description	Qty	Part Number
Valve Spool U-Cup	2	P98-104A
End Cap O-Ring	2	E500E
Air Diverter	1	10-075
Valve Insert	1	E500H
Valve Gasket	1	E800J
Pilot Shaft O-Ring	6	E503B
Main Shaft O-Ring	2	E503B

## Wetted End Kits

Part Number	Description
E8P XL KIT	XL Elastomer Kit
E8 G KIT	Geolast Elastomer Kit
E8P TX KIT	PTFE Elastomer Kit

# MATERIALS, TEMPERATURE LIMITS & COMPATIBILITY

## Materials of Construction — Pumps

MODEL	Acetal®	Aluminum	Cast Iron	Hastelloy C	Polypropylene	PVDF	Stainless Steel
E6 (1/4")	■				■	■	
E8 (3/8")					●	●	
E5 (1/2")	●	●		●	●▲	●▲	●
E7 (3/4")		●					
E1 (1")		●		●	●▲	●▲	●
E4 (1-1/4" – 1-1/2")		■	■	●■	●	●	●■
E2 (2")		●■	●■	●■	●	●	●■▲▼
E2-FV (2")		■					
E3 (3")		●■	■	●■	●	●	●■

● Bolted Construction ■ Clamped Construction ▲ Split Manifold Model Available ▼ High Pressure Model Available

## Diaphragms, Valve Balls, Valve Seats & Valve Seat O-rings

	Aluminum	Buna-N	PVDF	Neoprene	EPDM	Polypropylene	Polyurethane	316 Stainless Steel	PTFE			Encapsulated Silicone	Thermoplastics		(FKM) Fluorocarbon
									Tef-Matic™	Versa-Tuff™	FUSION™		Santoprene (TPE XL)	FDA Hytrel®	
ELASTOMERS															
DIAPHRAGMS			●		●	●				●	●		●	●	●
VALVE BALLS			●		●	●		●	●	●			●	●	●
VALVE SEATS		●	●	●	●	●	●	●	●	●			●	●	●
VALVE SEAT O-RINGS			●			●				●			●		●

## Temperature Limits

NEOPRENE	0°F (-18°C) to +200°F (93°C)
BUNA-N	+10°F (-12°C) to +180°F (82°C)
NORDEL	-60°F (-51°C) to +280°F (138°C)
(FKM) FLUOROCARBON	-40°F (-40°C) to +350°F (176°C)
PTFE	+40°F (+4°C) to +220°F (105°C)
POLYURETHANE	+10°F (-12°C) to +170°F (77°C)
SANTOPRENE (TPE XL)	-20°F (-29°C) to +300°F (149°C)
PFA	-20°F (-29°C) to +300°F (149°C)
FDA HYTREL	-20°F (-29°C) to +220°F (104°C)

**METALLIC PUMPS** can operate past 212°F (100°C). However, if you are operating above these limits, consult the factory for assistance.

**PLASTIC PUMPS** can operate to the following temperature limits:

• ACETAL	32°F (0°C) to 220°F (104°C)
• POLYPROPYLENE	32°F (0°C) to 175°F (79°C)
• PVDF	10°F (-12°C) to 225°F (107°C)

**NOTE:** These are average temperatures. Chemicals and solvents can have an effect on temperature limit

## Wetted Material Compatibility

Fluid Solutions	Numeric pH Level	Wetted Section Construction Metals
ALKALINE	14	STAINLESS STEEL
	13	
	12	
CAUSTIC	11	CAST IRON
	10	
BASIC	9	ALUMINUM
	8	
	7	
NEUTRAL	6	CAST IRON
	5	
	4	
ACID	3	STAINLESS STEEL
	2	
	1	
	0	

Declaration of Conformity

Declaration of Conformity

**WARREN  
RUPP®**

**IDEX**  
FLUID & METERING

### Declaration of Conformity

Warren Rupp®, IDEX AODD, Inc., 800 N. Main Street, P.O. Box 1568, Mansfield, Ohio, 44901-1568 USA, certifies that Air-Operated Double Diaphragm Pump Series: HDB, HDF, M Non-Metallic, S Non-Metallic, M Metallic, S Metallic, T Series, G Series, U Series, EH and SH High Pressure, W Series, SMA and SPA Submersibles, and Tranquilizer Surge Suppressors comply with the European Community Directive 98/37/EC, Safety of Machinery. This product has used Harmonized Standard EN 809, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

*David Roseberry*

Signature of authorized person

October 20, 2005

Date of issue

David Roseberry

Printed name of authorized person

Engineering Manager

Title

Revision level B

April 1, 2009

Date of revision

CE

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*Kynar is a registered tradename of Penwalt Corp. Geolast is a registered tradename of AES. Warren Rupp is a registered tradename of IDEX AODD, inc.*

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